

(Tentative) Agenda  
Vermont Council on Homelessness

April 24th, 2014  
2:00 – 4:00  
Pavilion 4<sup>th</sup> Floor Conf. Room  
State Street, Montpelier

**Introductions and Announcements** (5 mins)

**Public Comment** (5 mins)

**Report out on Access to Housing Meeting of April 15<sup>th</sup>** (30 mins)

**VT Coalition of Runaway and Homeless Youth** – Calvin Smith, VCRHYP (15 mins)

**Approval of Minutes** (5 mins)

**State Plan: Reviewing Progress and Planning for the Annual Update** (20 mins)

**Housing First – Update on Pathways Vermont Sustainability Plan** (5 mins)

**HUD 811 – Update on Federal NOFA** (5 mins)

**Updates from Council Members** (15 mins)

**Continuum of Care Updates** (5 mins)

- Balance of State
- Chittenden

**Other Business** (5 mins)

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**Tentative meeting dates for 2014** (All times 2-4 PM)

June 26<sup>th</sup> – Pavilion 4<sup>th</sup> Floor Conf. Rm.  
August 28<sup>th</sup> – Pavilion 4<sup>th</sup> Floor Conf. Rm.  
October 23<sup>rd</sup> – TBD  
December 18<sup>th</sup> – Pavilion 4<sup>th</sup> Floor Conf. Rm.

\*Dial-In Number: 1-877-273-4202. Conference Room/Pin Number: 7933586  
(\*be advised that the phone is **very** difficult to hear)